



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

D3137-3
Job Sheet 177174



Part No: D3137-3

Job Qty: 30 ea

Part Name: Guide



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 5/8/18

Job Tracking No:

Due Date: 6/15/18

Created By: Marie Lajeunesse

Type: Stock

Description:

Note: DWG REV F IPP Rev:A 02.05.29 New Issue NG IPP Rev:B 08-05-23 revE as per dwg DD verified by:EC IPP
Rev c 08.07.03 ECN1207 EC verified by DD

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	30 Ea	6/15/18	6/15/18	0.00	0.00	Start Up Machining-1		<i>ML</i>
100	Bandsaw	30 pcs	6/15/18	6/15/18	0.00	0.37	Bandsaw1		<i>ML</i>
110	CNC Vertical Machining	30 pcs	6/15/18	6/15/18	0.08	7.03	HAAS1-3		<i>ML</i>
130	QC	30 pcs	6/15/18	6/15/18	0.00	0.00	QC8 Machining-1		<i>ML</i>
140	Packaging	30 pcs	6/15/18	6/15/18	0.00	0.00	Packaging3-1		<i>ML</i>
150	QC21-SA	30 Ea	6/15/18	6/15/18	0.00	0.00	QC21		<i>ML</i>

Part Op 100 - Cut Blanks. Blank size: 1.250" x .750" x .950" long
Descriptions: 110 - 1-Machine as per Folio FA242 & Dwg D3137

JUN 08 2018

CAS

21

9-35

JUN 11 2018

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
MDELINB0.750X1.250	Delrin Bar	2.3730 ft (.0791 ea)	90-Start up Operation	

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	MDELINB0.750X1.250	2	70	0

M134641 i 2.625

Part Specifications

Spec No	Description	Target/Tolerance	Limits	Type	Special Comments
1	Guide	0.175inches $\pm$ 0.010	0.185 0.165		
2	Guide	0.257inches + 0.005 - 0.000	0.262 0.257		
3	Guide	0.650inches $\pm$ 0.010	0.660 0.640		
4	Guide	100Degrees $\pm$ 0	100 100		
5	Guide	0.425inches $\pm$ 0.010	0.435 0.415		
6	Guide	0.550inches $\pm$ 0.010	0.560 0.540		
7	Guide	1.100inches $\pm$ 0.010	1.110		

DQA: _____ Date: _____



WORK ORDER NON-CONFORMANCE / UPDATE

QA Closed: _____ Date: _____

Work Order update only ☐

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			1.090
8	Guide	0.470inches $\pm$ 0.010	0.480 0.460
9	Guide	0.850inches $\pm$ 0.010	0.860 0.840
10	Guide	0.143inches $\pm$ 0.010	0.153 0.133

Plex 5/8/18 10:23 AM Dart.lajeunesse.marie

DART
AEROSPACE

Container No: S078218



Part: D3137-3

Job No: 177174

Serial No/Batch: S078218

Revision:

Inspector:

Exp Date: 06/05/2018

Instructions:

1470 ADDINGTON STREET
HAWKESBURY, ON K6A 1K7
CANADA
TEL.: 1 813 832-5200
Email: sales@dartaero.com
www.dartaerospace.com

Date: 06/05/18

DQA: _____ Date: _____



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